

# FITTING GUIDE

## GRILL BARS

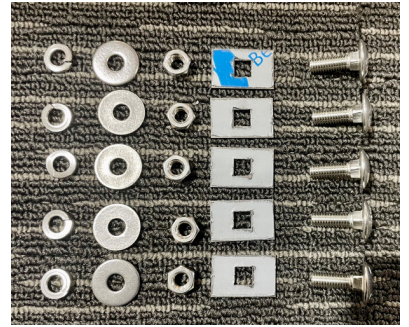


### Parts Supplied with kit

- Qty of grill bars ordered, these could be various lengths
- Bolt kit

### Tools and Equipment Required

- Small socket set
- Marker
- Masking tape
- Tape measure
- 2 people



### Installation Instructions



1. Apply a line of masking tape above and below the intended grill bar locations. This will be used to mark the spacing between the new grill bars.
2. Remove the existing grill bars, if fitted
3. Measure the desired spacing between the grill bars and mark each position on the upper and lower lines of masking tape.
4. Tilt the bonnet to fully open position
5. Fit a square washer onto each bolt, then slide the washers into the grill bar channel.
6. The number of bolts required for each grill bar will vary depending on its length. As a guide, use one bolt for every 200 mm of grill bar length.
7. If the centre grill bar is positioned beneath the Kenworth bug, remove the bug before installing the grill bar. We recommend increasing the depth of the V to suit the new grill bars, aiming for the same or a slightly larger profile than the factory bars.
8. Starting with the centre grill bar, position it using the marks on the masking tape as a guide. Align the bolts so they pass through the grill mesh, then fit the washers and nuts from the inside and tighten. Two people are required for this step.
9. Check the position and alignment of each grill bar before installing the next one.
10. Remove the protective film from all grill bars.

