

FITTING GUIDE

K220 BUNK WINGS

Parts Supplied with kit

- 2x stainless steel bunk wings
- Bolt kit

Tools and Equipment Required

- Small socket set
- Small spanner set
- Angle grinder with cutting blade
- Allen key set
- Marker
- Drill and drill bit set
- Nutsert gun
- Auto electrician (if lights in wings)

Installation Instructions

1. Identify the driver-side and passenger-side bunk wings.
2. Remove the existing rubber wings by firmly pulling them from the bottom and peeling them off.
3. Remove all channel pieces by cutting or drilling out the rivet heads, then removing the remaining rivets.
4. Position the stainless steel bunk wings, ensuring the bottom of each wing is level with the factory bunk wing, then mark the top mounting holes.
5. Adjust the top of each stainless steel bunk wing so it aligns with the factory bunk wing, then mark the slotted mounting holes.
6. Remove the stainless steel bunk wings and drill the marked holes to suit the M6 bolts.
7. Install the nutserts into the factory bunk wings where the support brackets will be fitted.
8. Position the stainless steel bunk wings and secure them using the supplied bolts.
9. Check the alignment and fully tighten all bolts.
10. If lights are fitted, have an auto electrician connect them to the truck wiring harness.
11. Remove the protective film from both bunk wings.

