

FITTING GUIDE

K220 STEER FLARE



Parts Supplied with kit

- 1 x pair of steer flares
- Bolt kit
- P-rubber
- 6 x mounting brackets

Tools and Equipment Required

- Socket set
- Spanner set
- Marker
- Drill and drill bit to suit the supplied bolts
- Clamps
- Scissors or stanley knife

Installation Instructions

1. Identify the driver-side and passenger-side steer flares.
2. Fit three mounting brackets on each side. See the photo below for positioning.



3. Remove the existing flares, if fitted.
4. Hold each flare in position and clamp it in place. Check that the mounting holes align with the brackets, then use the mounting holes in the flare as a guide to mark the remaining hole positions on the front of the wheel arch.
5. Remove the flare and carefully drill the marked holes.
6. Starting at one end, position the flare and P-rubber against the wheel arch and loosely install the supplied bolts. Ensure the bolt heads are on the stainless steel side and that a washer is fitted beneath both the bolt head and the nut. Create holes in the P-rubber at each mounting-hole location as required.
7. Adjust the flare as required, then fully tighten all bolts.
8. Trim off any excess P-rubber.
9. Remove the protective film from both flares.

