

FITTING GUIDE

K220 UNDER DOOR STAINLESS PANEL



Parts Supplied with kit

- 2 x under door panels
- 10 or 14 lights, depending on the configuration ordered

Tools and Equipment Required

- Socket set
- Allen key set
- Marker
- Drill and drill bit set
- 2 x F-clamps
- Auto electrician
- Two people required
- Double-sided tape/Sikaflex



Installation Instructions

1. Identify the driver-side and passenger-side panels.
2. Remove the factory courtesy step lights.
3. Position each panel on the corresponding factory under-door panel. Using all holes in the stainless steel panel as a guide, mark the hole positions.
4. Remove the panel and drill the marked holes to the required sizes.
5. If applicable, lower the bullbar, then slightly tilt the cab to improve access for final fitting.
6. Apply double-sided tape and Sikaflex to the back of the panel, then reposition it and check the alignment.
7. Secure the panel with the F-clamps and leave them in place until the Sikaflex has set.
8. Remove the clamps and fit the lights using the supplied bolts.
9. Check the alignment and fully tighten all bolts.
10. Have an auto electrician connect the lights to the truck wiring harness.
11. Remove the protective film from both panels.

