ARMOURY GROUP
Building Legends & Legacy.

FITTING GUIDE

T909, T659, C509, T610, T620, T410, T420, T360 STEER FLARE

Parts Supplied with kit

- 1 x pair of steer flares
- Bolt kit
- P-rubber

Tools and Equipment Required

- Socket set
- Spanner set
- Marker
- Drill & drill bit to suit supplied bolts
- Clamps
- Scissors or stanley knife

Installation Instructions

Important: If fitting the steer flares with mudflap brackets, install the mudflap brackets first. Refer to the Mudflap Bracket fitting guide.

1. Identify the driver-side and passenger-side steer flares.
2. Remove the existing flares, if fitted.
3. Hold each flare in position and clamp it in place. Check the positioning, then use the mounting holes in the flare as a guide to mark the hole positions on the wheel arch.
4. Remove the flare and carefully drill the marked holes.

5. Starting at one end, position the flare and P-rubber against the wheel arch and loosely install the supplied bolts. Ensure the bolt heads are on the stainless steel side and that a washer is fitted beneath both the bolt head and the nut. Create holes in the P-rubber at each mounting-hole location as required.
6. Adjust the flare as required, then fully tighten all bolts.
7. Trim off any excess P-rubber.
8. Remove the protective film from both flares.