

FITTING GUIDE

T610 SAR HEADLIGHT SURROUNDS



Parts Supplied with kit

- 1 x pair of headlight surround panels
- Fastener kit for securing the side of each panel to the bonnet

Tools and Equipment Required

- Phillips head screwdriver
- Torx key
- Small socket set
- Side cutters
- Drill with 6mm drill bit
- Cable ties



Installation Instructions

1. Remove the chrome headlight trim rings by removing the screws at the bottom of each ring and gently pushing the rings upwards.
2. Disconnect the headlight plugs and cut the existing cable ties so the wiring can be moved out of the way.
3. Remove the four Torx bolts securing each headlight bucket. Take care not to drop the headlights. Repeat for the second headlight.
4. With the headlights removed, clean the area where the panel will be fitted.
5. Position the headlight surround panel against the bonnet and align the mounting holes. Reinstall the first headlight bucket using the factory bolts and tighten.
6. Adjust the surround panel as required, ensuring it is straight, then reinstall the second headlight bucket.
7. Mark and drill the side mounting hole, then secure the panel using the supplied fastener. See the close-up photo below.
8. Repeat the process on the opposite side.
9. Remove the protective film and reinstall the chrome trim rings.
10. Reconnect all plugs, secure the wiring with cable ties and test the headlights to ensure they operate correctly.

Note: Do not overtighten the headlight bolts. This may cause the rubber seal around the headlight to mushroom out, making the chrome trim rings difficult to reinstall.

